

DATA SHEETS

Aluminium



precision milled rolled plates

FORMODAL® BM-7075

rolled • precision milled on both sides • PVC coated

Applications:

- tool making, mould making, model making
- aerospace
- military technology



ALUMINIUM

COPPER

BRASS

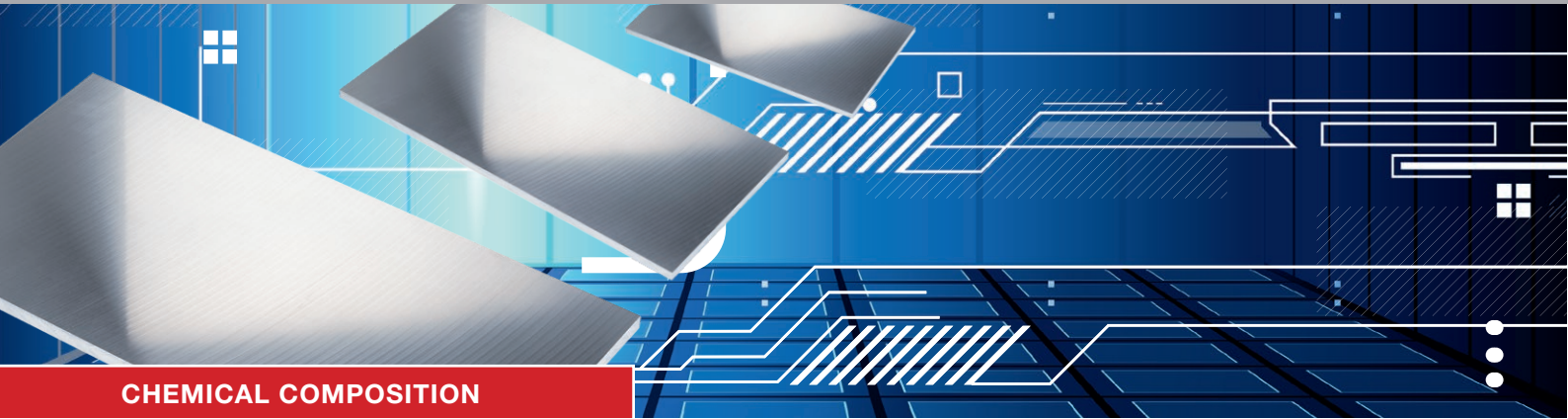
BRONZE

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BIKAR
METALLE



CHEMICAL COMPOSITION

Aluminium and aluminium alloys

rolled · precision milled on both sides · PVC coated



Alloy designation:

EN AW	Al Zn5,5 Mg Cu
Old designation	Al Zn Mg Cu1,5
Material no. according to DIN	3.4365
Great Britain BS	2L95
Italy UNI	9007/2
Spain	
Sweden	
Norway	
France AFNOR	A-Z5GU
Colour code	RAL 4005 Blue Lilac

Typical physical properties:

Density [g/cm³]		2,80
Elastic modulus [GPa]		72
Thermal conductivity [W/m*K]		130 – 160
Thermal expansion coefficient[K ⁻¹ *10 ⁻⁶]	-50°C – 20°C	21,6
	20°C – 100°C	23,4
	20°C – 200°C	24,3
	20°C – 300°C	25,2
Specific heat J/(kg * K)		862
Electrical conductivity [m/Ω*mm²]		19 – 23
Shear modulus [GPa]		27,1

Chemical composition* (EN 573-3):

Specifications in % Remainder: Aluminium												Other	
Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	Note	Individual	Total²
0,40	0,50	1,2 – 2,0	0,30	2,1 – 2,9	0,18 – 0,28	-	5,1 – 6,1	0,20	-	-	³	0,05	0,15

^x Chemical specifications as perc. of weight. If no ranges are specified, the alloy content has the maximum value.

² Includes all items listed for which no limit values are specified.

³ Sum for Zr+Ti max. 0,25. This applies to forged or extruded products when the value has been agreed upon between the customer and supplier.

Special features of this material:

- Precision milled plates
- Heat treatable alloy
- Very high strength
- Good machinability

Applications:

- Tool making, mould making and model making
- Aerospace
- Military technology

Available forms:

Plates · Cuttings · Circular blanks · Rings · Parts from drawings

Heat treatment:

Soft annealing / recrystallisation annealing	
Annealing temperature	-
Heating-up time	-
Cooling conditions	-

Other data:

Processing / machinability

Soft annealed	-
Work-hardened	-
Heat-treated	2
Dimensional stability	4 – 5
Erosion	1

Surface treatment

Anodising - (protective anodisation)	3
Special anodising quality (EQ) ^{EQ}	-
Anodising - decorative	5
Painting / coating	3
Polishing	1

Welding

	Filler metal
Gas	5
WIG	5
MIG	5
Resistance welding	2

Solder

Brazing with flux	5
Brazing without flux	5
Abrasion soldering	5
Soft soldering with flux	5

Legend:

- 1 very good
- 2 good
- 3 moderate
- 4 poor
- 5 unsuited
- EQ anodising quality must be ordered separately and confirmed

Hardening	
Solution annealing	-
Quenching	-
Natural ageing treatment	-
Artificial ageing treatment	-

Corrosion resistance

In a normal atmosphere/ weather conditions	3
Sea water atmosphere	4

Metal forming

Cold forming		Delivery condition
Bending	4	O
Pressure forming	5	
Deep drawing (condition-based)	4 – 5	O
Upsetting (condition-based)	5	
Impact extrusion	5	

Hot forming

Drop forging	4
Extrusion moulding	4 – 5
Hammer forging	4

Suitable for food industry according to DIN EN 602	no
Working temperatures	Long-term approx. 90°C Short-term approx. 110°C – 125°C

The specifications in our data sheets are subject to correction and are only valid as references. Liability is excluded in this regard. We reserve the right to make changes to the standards and informative values. The agreements of our order confirmation are always authoritative. With regard to anodic oxidisability, we point out that we accept no liability for the anodisation result and the colour formation for decorative applications. The same applies to the corrosion resistance. Special arrangements must be made in writing.

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EN 485-2 Typical mechanical properties:

Delivery condition	Nominal thickness mm		Tensile strength R_m MPa		Elastic limit $R_{p0.2}$ MPa		Elongation %		Bending radius ⁹		Hardness ⁹ HBW
	over	to	min.	max.	min.	max.	A50mm	A	180°	90°	
T7351	8,0	12,5	475	-	390	-	7	-	-	-	140
	12,5	25,0	475	-	390	-	-	6	-	-	140
	25,0	50,0	475	-	390	-	-	5	-	-	140
	50,0	60,0	455	-	360	-	-	5	-	-	133
	60,0	80,0	440	-	340	-	-	5	-	-	129
	80,0	100,0	430	-	340	-	-	5	-	-	126

⁹

For information only

We supply aluminium sheets and plates of alloy FORMODAL® BM-7075 in the following dimensions:

3020 x 1520 mm

Tolerances:

	Thickness tolerance	Flatness tolerance ¹
10-15 mm	±0,1 mm	< 0,8 mm
16-90 mm	±0,1 mm	< 0,5 mm

Other dimensions on request.

¹ This specification refers to the total area; not only to sections of a plate or a pre-cut part.
By dividing the surface, the flatness is not reduced proportionately.

Surface roughness:

R_a 0,4 µm

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Plates · Cuttings · Circular blanks · Rings · Parts from drawings